



SPRAY 340 PLASTOFIX

Technical Data Sheet No 820

<p>VOC compliant with the regulations</p> <p>A specially formulated high adhesion resin mixture</p> <p>For plastic automotive parts (e.g. bumpers, decorative stripes, etc.)</p> <p>After 5 minutes it can be over painted</p>	<p>General Technical Description</p> <p>2-3 passes</p> <p>Dust free 10 min at 23°C (73°F)</p>	<p>Surface</p> <p>Exterior plastic automotive parts (e.g. bumpers, decorative stripes, etc.)</p> <p>BODY 950 UNDERBODY COATING</p> <p>BODY U 951 AUTO FLEX</p> <p>Excluding PE (Polyethylene)</p>	<p>Pretreatment / Cleaning of substrate</p> <p> Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.</p> <p>Make sure the surface is first wiped dry and then air dried.</p> <p> Make sure you always use appropriate face protection and good ventilation</p>
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Product Application: »» Apply on plastic automotive parts (e.g. bumpers, decorative stripes etc.). After 5 minutes it can be overpainted.



Shake well before using

Flash Point:
-97°C

Specific Gravity:
0.8 - 1.2 g/cm³

Solid Content (No thinner):
7.5-9% Weight

VOC (2004/42/EC)
This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 815g/L. 2004/42/II B(e)(840)815

Theoretical Coverage:
-

Cleaning of equipment:
-

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 min after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C (50-77°F)

Storage shelf life:

Store in a cool place and use within 36 months for best results.
+5 to +25°C (41-77°F)



2-3 coats approximately 20-30 microns



Dust free 10 min at 23°C (73°F)



Spray at a distance of 20-30 cm thinly applied coats build up within 2-3 min intervals to achieve best results.

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